



BRACKET MOUNT

ITEM	DESCRIPTION	QTY.
1	BOTTOM EXTRUSION, 0.094 ALUMINUM	1
2	TOP EXTRUSION, 0.140 ALUMINUM	1
3	DOOR FRAME, 0.125 EXTRUDED ALUMINUM	1
4	END CASTINGS, ALUMINUM	2
5	FACE, 0.125 POLYCARBONATE	1
6	BACK PLATE, 0.63 ALUMINUM	1
7	REFLECTORS, 0.020 ALUMINUM	2
8	SOCKET TRACKS, 0.063 ALUMINUM	2
9	ELECTRICAL BOX	1
10	BALLAST, HIGH OUTPUT, VALMONT 6G3934WF, OR EQUIVLENT	1
11	FLUORESCENT LAMPS, F-(48,60,72,84 OR 96)-T12-CW-HO	2
12	SOCKETS, KULKA #582 & #583	2
13	LOCKING-TYPE PHOTOCONTROL	1
14	CONTINUOUS HINGE, 1 1/16" (OPEN), STAINLESS STEEL	1
15	1/4 TURN AIRLOC FASTENERS	3
16	CORNER POSTS, ALUMINUM	2
17	DOOR GASKET	1
18	BLUE TRANSLUCENT VINYL FILM	1
19	#8x3/8" HEX HEAD INDENTED SHEET METAL SCREWS, STAINLESS STEEL	AS REQD.
20	1/8" POP RIVETS, STAINLESS STEEL	AS REQD.

NOTES:

- SIGN SHALL BE EQUIPPED WITH A MINIMUM OF FOUR 3/16" DIA. DRAIN HOLES LOCATED IN THE BOTTOM OF THE HOUSING (TWO AT EACH END).
- PHOTOCNTROLS MAY BE PLACED ON TOP OF THE SIGN.
- REFER TO CALTRANS STANDARD PLAN ES-33 (NOTES 11, 22, 23, AND 24 ONLY) FOR SIGN PLACEMENT, SIGN STRAPPING CLAMP AND CONNECTOR NOTES AND DETAIL.
- FOUR(4) FOOT SIGN SHALL BE USED WHEREVER FEASIBLE.
- 1/8" DIA. STAINLESS STEEL SAFETY CABLES WITH A BREAKING STRENGTH OF 1760 LBS, SHALL BE ATTACHED TO EACH END OF THE BASE BRACKET, CONNECTING SIGN TO SIGNAL MASTARM.

CITY OF DALY CITY, CALIFORNIA

DEPARTMENT OF PUBLIC WORKS

DRAWN BY : A. TAN

INTERNALLY ILLUMINATED  
STREET NAME SIGN - FABRICATION DETAILS

DATE: 02/04

APPROVED BY: MP Sharma, CITY ENGINEER STANDARD DRAWING NO. S-14